



HARD CHROME THICKNESS = .0003/.0005
DIAMETERS MUST BE CONCENTRIC WITHIN .003 T.I.R.



GREEN MANUFACTURING, INC.
BOWLING GREEN, OHIO



TOLERANCES UNLESS OTHERWISE SPECIFIED.
REMOVE ALL BURRS. ANGLES ±2°
BREAK ALL CORNERS. MIN. RADIUS MIN.

DECIMALS .XXXX ±.005
.XXX ±.015
.XX ±.063

F.M.F.	3.25 X 111.00 CHEVRON		TITLE	ROD
SCALE	1 = 1	DATE	10-28-98	
MATL.	1045 TC&P	BY	DES	
REF. DWG.	48-13018	CHKD.	56-2904	
DWG. NO.		56-2904		

SYM.	REVISION DETAIL	DATE	BY
F	MATERIAL WAS 18-2904	4-2-01	AOS
E	REMOVED ID. THREADS	2-16-01	AOS
D	18-2904 WAS 18-0007	10-4-00	GAJ
C	ADDED TAP & THREAD & DIMENSIONS	4-17-00	GAJ
B	MATL WAS 18-2904, ADDED +0 REMOVED CHROME TURNDOWN	2-18-00	GAJ
A	ADDED 1.720/1.735 TURNDOWN .188 X 15° WAS .0313 X 30°. .0003/.0005 WAS .0005/.0007	1-21-99	DES