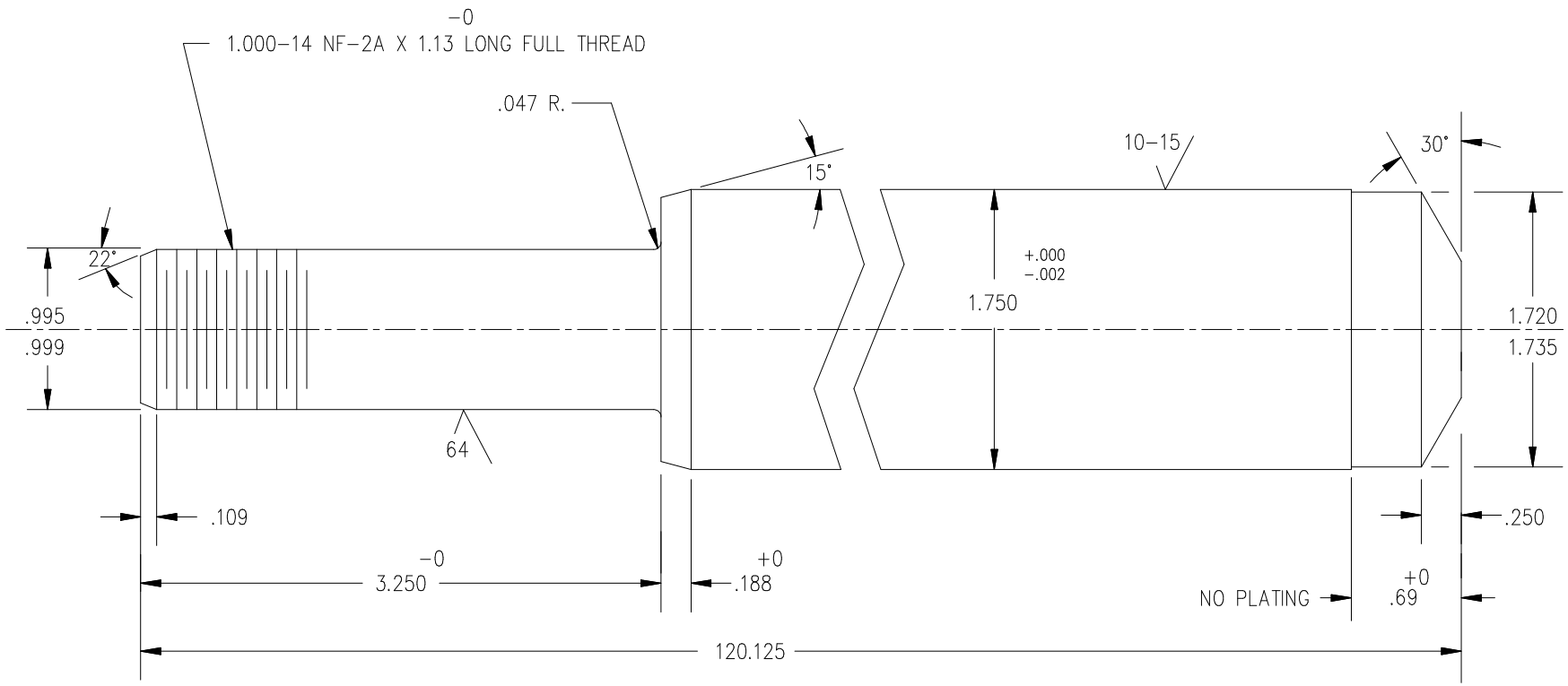

HARD CHROME THICKNESS = .0003/.0005
DIAMETERS MUST BE CONCENTRIC WITHIN .003 T.I.R.

SYM.	REVISION DETAIL	DATE	BY
F	MATERIAL WAS 18-2904	4-2-01	AQS
E	REMOVED ID. THREADS	2-16-01	AQS
D	18-2904 WAS 18-0007	10-4-00	GAJ
C	ADDED TAP & THREAD & DIMENSIONS	4-17-00	GAJ
B	MAT'L WAS 18-2904, ADDED +0 REMOVED CHROME TURNDOWN	2-18-00	GAJ
A	ADDED 1.720/1.735 TURNDOWN .188 X 15° WAS .0313 X 30°, .0003/.0005 WAS .0005/.0007	1-21-99	DES

GREEN MANUFACTURING, INC.
BOWLING GREEN, OHIO

CAD

TOLERANCES UNLESS OTHERWISE SPECIFIED.
REMOVE ALL BURRS. ANGLES ±2°
BREAK ALL CORNERS .010 RADIUS MIN.

DECIMALS .XXXX ±.005
.XXX ±.015
.XX ±.063

F.M.F.	3.25 X 111.00 CHEVRON	TITLE	ROD
SCALE 1 = 1	DATE 10-28-98		
MAT'L. 1045 TG&P	BY DES	DWG. NO.	56-2904
REF. DWG. 48-13018	CHKD.		